NeoTrellis M4 Bumper
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https://learn.adafruit.com/neotrellis-m4-bumper

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3D Printing Bumper
This is a simple 3d printed bumper for the Adafruit NeoTrellis M4 designed for flexible filaments. This provides protection and comfort to the acrylic case.

Flexible Filaments
The bumper features a cut out on the back side for cables. The design is optimized for 3D printing using flexible filaments, such as Cheetah Ninjaflex (https://adafruit.it/vAn) and does not require any support material.

How to 3D Print Flexible Filament
Our learn guide will walk you through some common practices for 3D printing with flexible filaments successfully.

3D Printing Ninjaflex Guide
https://adafruit.it/tEB
Slice Settings
Use these settings as reference. Values listed were used in Ultimaker’s CURA 3.X (https://adafruit.it/C26) slicing software. This was 3d printed using an Ultimaker S5 and 3.

- Material Profile: TPU 95A
- .2 layer height / .35 Line Width
- 2 wall line count / 10% infill
- 220C/60C printer temp
- 8mm retraction distance /35mm/s retraction speed
- 25mm/s print speed (150mm travel)

Download CAD files
https://adafruit.it/Ddj
Parts, Tools, Supplies

All we need for this project is the Adafruit NeoTrellis M4 Kit, flexible filament and a 3D printer.

- Adafruit NeoTrellis M4 Kit (https://adafruit.it/Ddk)
- USB-C to MicroUSB cable (https://adafruit.it/Ddl)
- Flexible Filaments (https://adafruit.it/vAn)
- Ultimaker 3 – 3D Printer (https://adafruit.it/xFQ)
- Flashforge MonoPrice Inventor II (https://adafruit.it/CF5)

Adafruit NeoTrellis M4 with Enclosure and Buttons Kit Pack
So you've got a cool/witty name for your band, a Soundcloud account, a 3D-printed Daft Punk...
https://www.adafruit.com/product/4020

Cheetah 3D Printer Filament - 3mm Diameter 1kg - Midnight
Looking beyond ABS? Tired of PLA? Open a world of possibilities, limited only by your imagination. NinjaTek's Cheetah series, a cutting-edge filament for 3D...
https://www.adafruit.com/product/3185
Ultimaker 3 - 3D Printer
The Ultimaker 3 is one of our favorite 3D printers on the market. It's a well-built open-source compact machine with an excellent UX. Every inch of the... https://www.adafruit.com/product/3300

Monoprice Inventor II 3D Printer with Touchscreen and WiFi
The Monoprice Inventor II 3D Printer Touchscreen with WiFi is a perfect entry-level 3D printer with small footprint and reliable performance. It comes equipped with... https://www.adafruit.com/product/3897

Colors!
Ninjaflex and similar TPU filaments come in a variety of different colors.
Edges & Triangles

Two versions, a simple bumper with clean edges and one with triangles (for grip?).

3D Modeling

Layer by Layer – Fusion 360 Tutorial

We put together a step-by-step walkthrough of designing the bumper in Autodesk Fusion 360. In the tutorial, we import a DXF from the vector file of the acrylic case. Learn how to use sketch driven constants and modelings tools like fillets, chamfers and extrusions.

For more tutorial, be sure to check out the playlist (https://adafru.it/Ddm) on YouTube.

Custom CAD

Want to make a your own design? Use the PCB and acrylic case files to create yours!